



# HON

**NUCLEUS<sup>®</sup>**  
Seating

COMFORT FROM  
THE INSIDE OUT



## Comfortable, Cool, and Coordinated

Comfort is experienced, not perceived. A typical office chair layered in bulky padding may look comfortable, but it also looks... well... bulky. Technology has helped make everything slimmer, trimmer, and more streamlined—from TVs to mobile phones. Nucleus brings the same sophisticated, high-tech aesthetic to office seating without sacrificing comfort.

With a coordinating selection of ergonomic work chairs, stackable multi-purpose chairs, and elegant café height stools—all available in a variety of material options, including a choice of fully upholstered or mesh backs for Nucleus work chair—Nucleus brings “cool” and “comfortable” together for any area of the workplace.



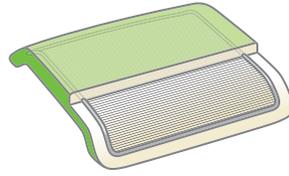
## MATERIAL INSPIRATION

Nucleus replaces the thick foam padding standard office chairs use to keep you comfortable at work with an internal seat structure formed by ilira®-stretch NRAM. This advanced suspension material also forms the back of the fully upholstered Nucleus work chair. Mesh back models feature ilira-stretch M4, which flexes four ways to put instant lumbar support right where you need it.





## INSIDE THE COMFORT

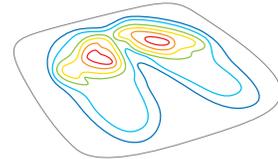


### SEAT CONSTRUCTION

Inside the Nucleus seat, we pull ilira-stretch NRAM material over a frame, then over-mold it with foam. Once upholstered, this ultra-slim seat provides a soft initial cush and lasting, supportive comfort.



NUCLEUS SEAT



STANDARD SEAT WITH PAD



FULLY UPHOLSTERED



MESH

## BACK OPTIONS

The fully upholstered back uses the same unique construction as the Nucleus seat to deliver responsive back support and a clean, refined aesthetic. Mesh back models offer personalized support, breathability, and a more contemporary look.

## SIT DOWN AND STAND OUT

Nucleus looks like no other chair because it's made like no other chair. Its cutting-edge materials and innovative construction not only make sitting down a pleasure, they also help Nucleus to stand out. With the open knit and soft hand of its ilira-stretch M4 mesh back, Nucleus looks right at home in today's open plan office layouts. Opt for the fully upholstered work chair for conference rooms, private offices, and other more conservative spaces.



### FINISH YOUR WAY

You can personalize the look of Nucleus with hundreds of HON textiles and a selection of options for bases, frames, and arms. Nucleus work chairs, multi-purpose chairs, and café height stools are available in three mesh colors. Only the work chair is available fully upholstered.

### MESH COLORS

VANILLA



FOG



BLACK





**WORK CHAIR  
BASE COLORS**



**POLISHED  
ALUMINUM**



**BLACK**

**WORK CHAIR  
ARM OPTIONS**



**POLISHED  
ALUMINUM  
(FIXED ARM)**



**BLACK  
(ADJUSTABLE ARM)**

**MULTI-PURPOSE CHAIR/  
CAFE HEIGHT STOOL FRAME COLORS**



**TITANIUM**



**BLACK**



“If you sit on a chair that’s uncomfortable, you’re sitting *on* it. If you sit in a chair that’s comfortable, you’re sitting *in* it. With Nucleus, you’re definitely sitting *in* your chair.”

Marcus Koepke,  
Designer of Nucleus



**Front:** Nucleus work chair with ilira-stretch M4 mesh back in Fog, seat in Silvertex™ Champagne, and Polished Aluminum fixed arms and base.

**Page 2 A:** Nucleus work chairs with ilira-stretch M4 mesh backs in Fog, seats in Milestone Basil, and Black adjustable arms and bases. Vicinity™ teaming station in Platinum Metallic finish with laminate worksurfaces in Silver Mesh, edgeland in Charcoal, and tackboards in Glow Stainless Steel.

**Pages 4-5 B:** Nucleus work chairs with upholstered backs in Stitchery Ganache and Polished Aluminum fixed arms and bases. Preside® laminate conference table with rectangular top in Harvest and aluminum T-legs in Champagne Metallic.

**Pages 6-7 C:** Nucleus work chairs with ilira-stretch M4 mesh backs in Vanilla, seats in Exes Envy, Black adjustable arms, and Polished Aluminum bases. Voi® touchdown station with laminate worksurfaces in Brilliant White, personal wardrobe towers and low credenzas in Brilliant White (chassis) and Harbor Teak (drawer fronts), credenza cushions in Silvertex Permablok3® Celery, and storage cubes in Citron.

**Back D:** Nucleus café height stools with ilira-stretch M4 mesh backs in Black, seats in Whisper Vinyl! Brilliant White, and Titanium bases.



the BIFMA sustainability standard



SCS404-01535



The HON Company  
200 Oak Street  
Muscatine, IA 52761  
800.833.3964  
hon.com

© 2011 The HON Company. Form No. H4081 (8/11)  
HON, Nucleus, Preside, Vicinity and Voi are registered trademarks of HNI Technologies, under license to The HON Company. ilira-stretch is a registered trademark of H.R. Rathgeber GmbH & Co. Permablok3 is a registered trademark and Silvertex is a trademark of Spradling Holdings Inc. Models, upholstery, and finishes are subject to change without notice.